

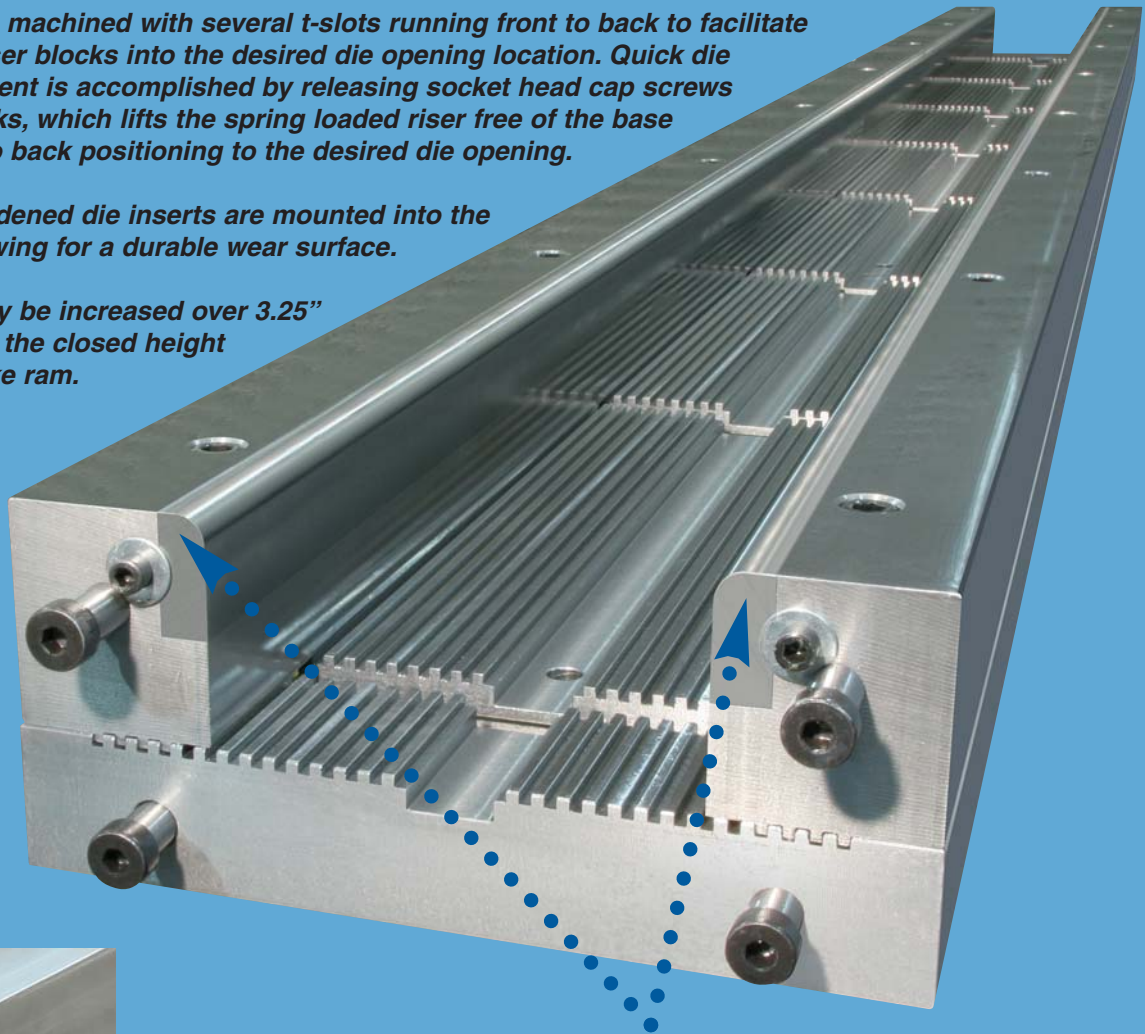
Adjustable Channel-lock Die

Channel-lock adjustable dies provide a high level of versatility with openings beginning at 1".

The steel base is machined with several t-slots running front to back to facilitate anchoring the riser blocks into the desired die opening location. Quick die opening adjustment is accomplished by releasing socket head cap screws on the riser blocks, which lifts the spring loaded riser free of the base to enable front to back positioning to the desired die opening.

Replaceable, hardened die inserts are mounted into the riser blocks allowing for a durable wear surface.

Base heights may be increased over 3.25" to accommodate the closed height of the press brake ram.



T-slots for Mounting

T-slots assist in mounting the riser blocks into the desired die opening channels.

Hardened Inserts

Flame hardened inserts (case hardened steel shafts to 60-65 Rockwell) provide extra heavy load capacities and longer life.

Channel-lock Adjustable Dies

