

# Accurcrown... Eliminate Shimming

## Reduce Costly Setup Time – Increase Your Profits

*Shimming press brake tooling is eliminated when you use an Accurcrown die holder system.*

*The Accurcrown system is manufactured with a series of precision wedges providing a uniform crown, which may be adjusted manually or power interfaced to the Accurpress ETS3000 CNC system.*

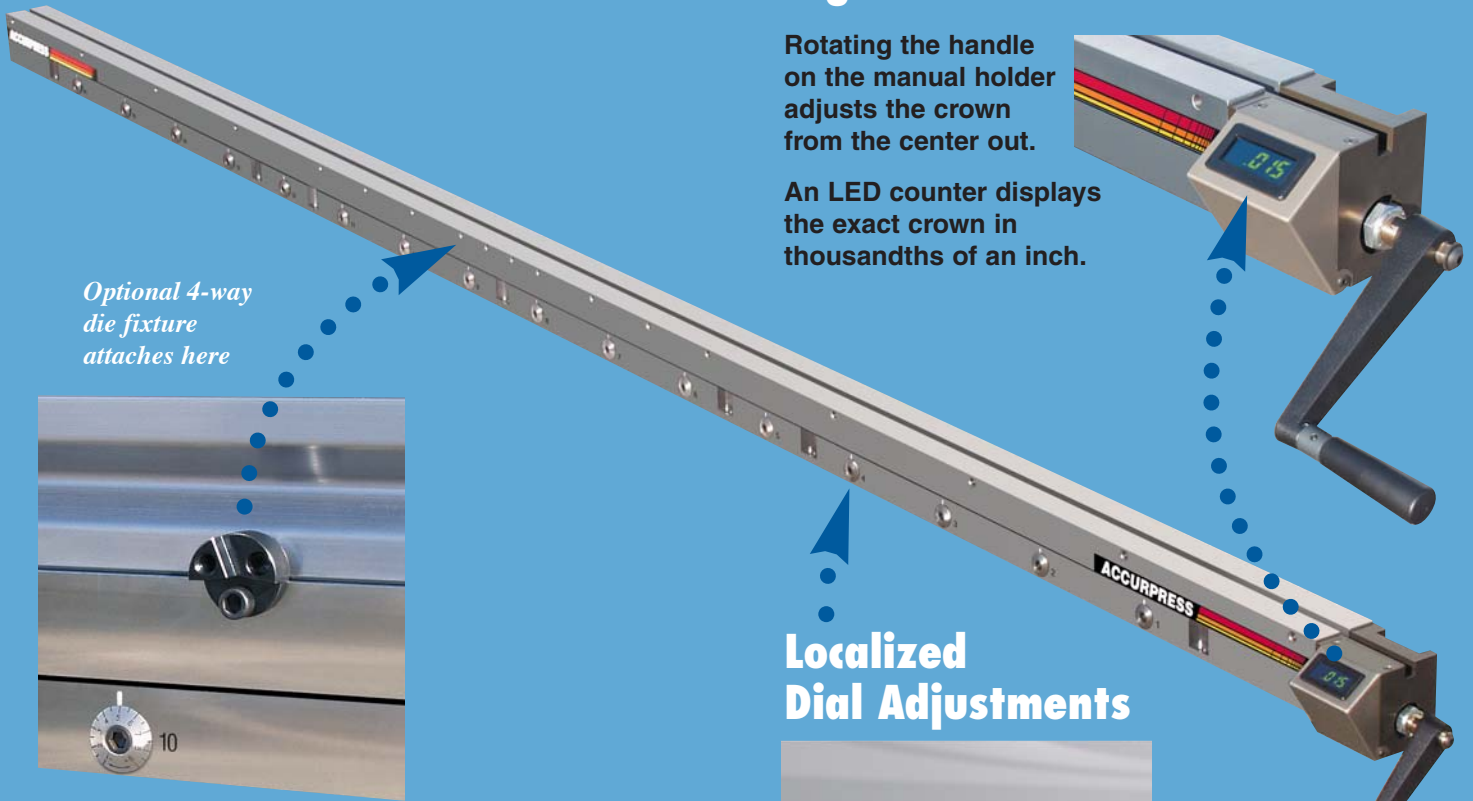
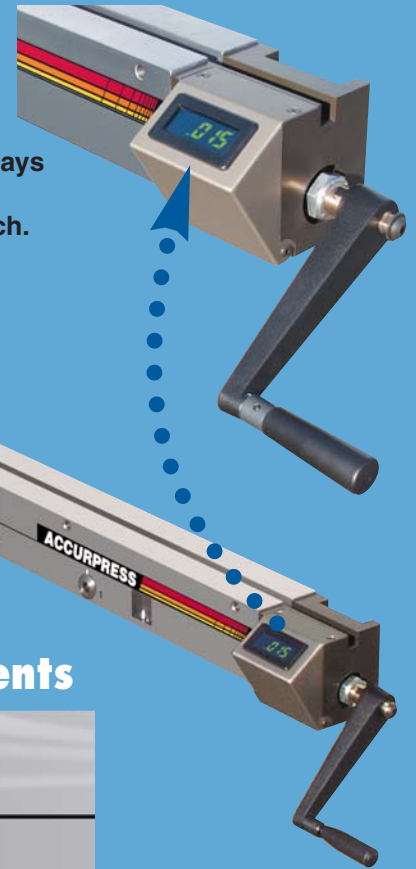
## Crowning Die Holder Systems are Offered in Two Sizes

- 3.5" wide x 3.75" high  
Suitable for small to mid-range tonnages  
Suitable for 4-way block sizes up to 3.25"
- 6.0" wide x 3.75" high  
Suitable for large tonnages  
Suitable for 4-way block sizes up to 5.75"

## Digital Counter

Rotating the handle on the manual holder adjusts the crown from the center out.

An LED counter displays the exact crown in thousandths of an inch.



*Optional 4-way die fixture attaches here*



## Optional 4-way Die Fixture

Optional 4-way die fixtures are available which are bolted to the top of the crowning unit, and rotate to suit various 4-way tooling sizes.

## Localized Dial Adjustments



The Accurcrown also has localized adjustments every 8" – a great feature whereby an operator can adjust for worn tooling or compensate for any tolerances that exist in the press brake bed.

Adjustment is made by simply rotating each dial to raise or lower the crown height at any given point.